



Quality  
Endorsed  
Company

# CERTIFICATE OF REGISTRATION

## Flame Metals

*(Refer to Schedule of Addresses for additional certified sites)*

complies with the requirements of

**ISO 9001:2000**

Quality Management Systems - Requirements

for the following capability

The Registration Covers the Quality Management System for the Metal Heat Treating

**Registered by:**

SAI Global Certification Services Pty Ltd (ACN 108 716 669) 286 Sussex Street Sydney NSW 2000 Australia with SAI Global Inc. ("SAI Global") and subject to the SAI Global Terms and Conditions for Certification. While all due care and skill was exercised in carrying out this assessment, SAI Global accepts responsibility only for proven negligence. This certificate remains the property of SAI Global and must be returned to SAI Global upon its request.

**Certificate No.:** QEC16057  
**Issue Date:** 26 July 2007

**Certified Date:** 26 July 2007  
**Expiry Date:** 26 July 2010

**Alex Ezrakhovich**  
General Manager Certification  
for and on behalf of  
SAI Global

**Carl F. Blazik**  
Authorised Local Signatory  
for and on behalf of  
SAI Global



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SAI Global is Accredited by  
the Joint Accreditation System  
of Australia and New Zealand.  
Acc No. S1250992AS





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## Schedule of Addresses

(To Certificate No. QEC16057, Issued 26 July 2007)

**12450 Ironwood Circle  
Rogers, Minnesota 55374**

**7317 W. Lake Street  
St. Louis Park, Minnesota 55426**



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